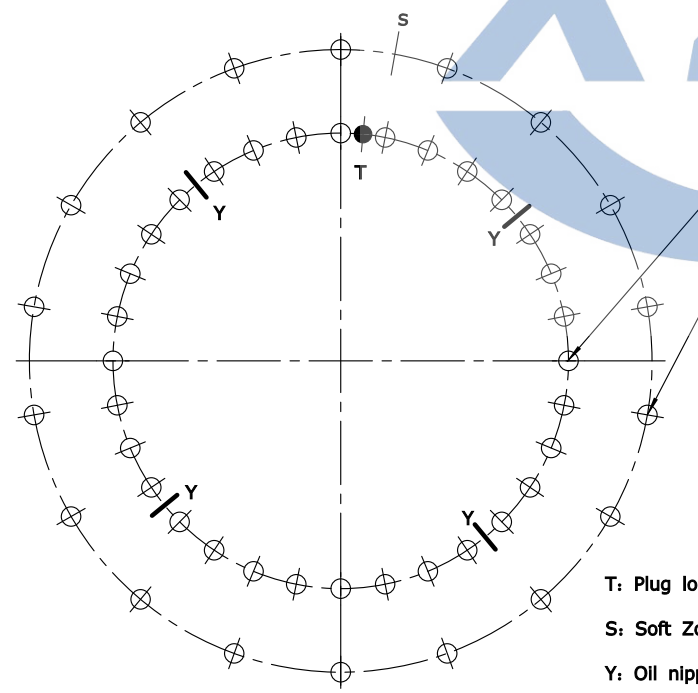
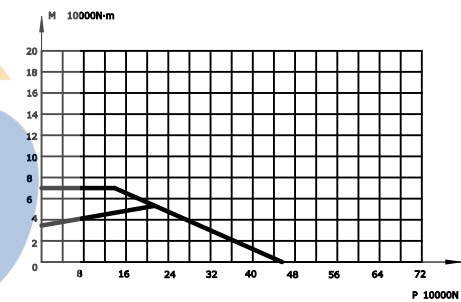
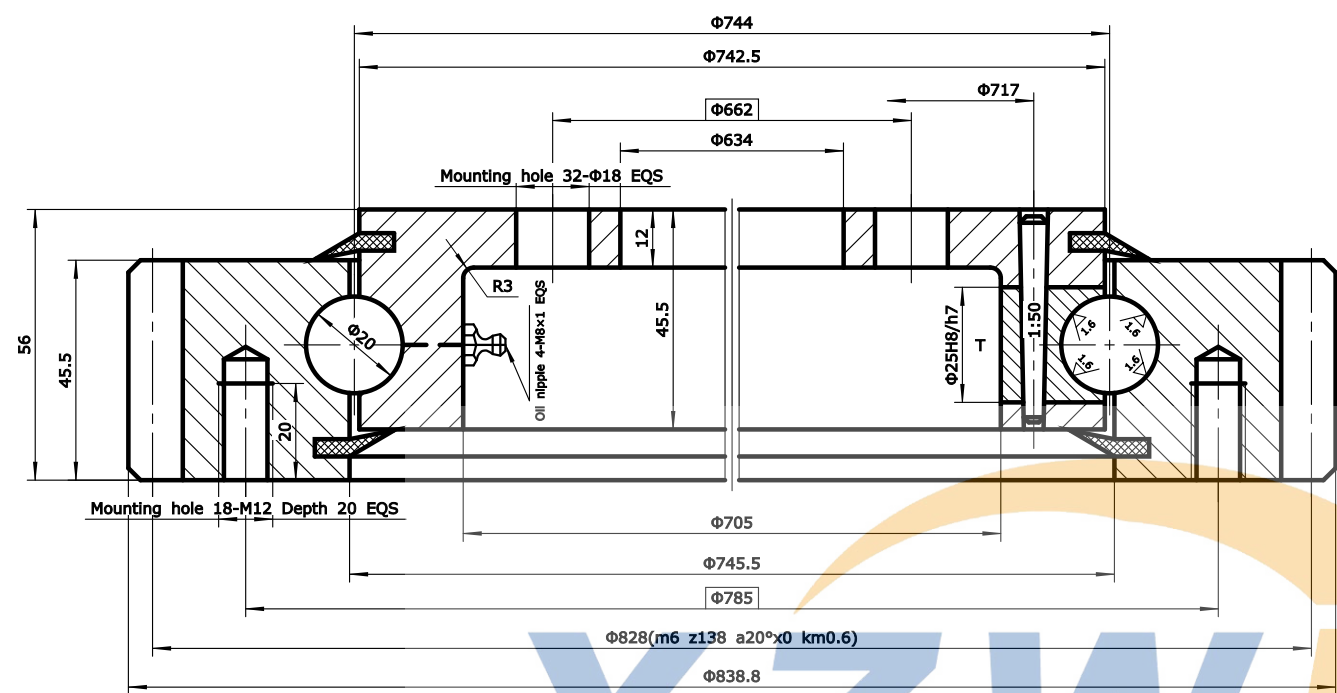


Module	m	6
Teeth no.	z	138
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0.6
Precision(GB10095-88)		10
Average base tangent length and deviation	W	286.15 ^{-0.39} _{-0.67}
Spanned tooth count.	k	16
Base tangent length change tolerances	Fw	0.16



Mounting hole 32-Φ18 EQS
 $\oplus \Phi 0.5 \text{ A}$

Mounting hole 18-M12 Depth 20 EQS
 $\oplus \Phi 0.5 \text{ A}$

U.O.N 6.3

Notes:

1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Threaded hole chamfer: 2.0×45°
Edges chamfer
2. Raceway of inner & outer ring induction harden.
Hardness: 55~62HRC
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered,
Hardness: 207~262HB
4. Radial clearance: 0.15~0.40 mm
Axial clearance: 0.15~0.40 mm

T: Plug location
 S: Soft Zone
 Y: Oil nipple

No.	Standard	Component	Material	Model	Qty	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	96±1	
02	HG/T2349	Spacer	Nylon	D20	96±1	
01	GB/T699	Outer ring	50Mn		1	
Model		WD-231.20.0744		Drawing		Weight 53.1kg
Name		Slewing Bearing		Qty		Scale
Material		50Mn		Total 1 page		The 1st page
Design	Standard					
Check		XUZHOU WANDA SLEWING BEARING CO.,LTD				
Process	Approve					
Date		Tel. +86 516 83309366 Fax. +86 516 83915766 http://www.slew-bearing.com				