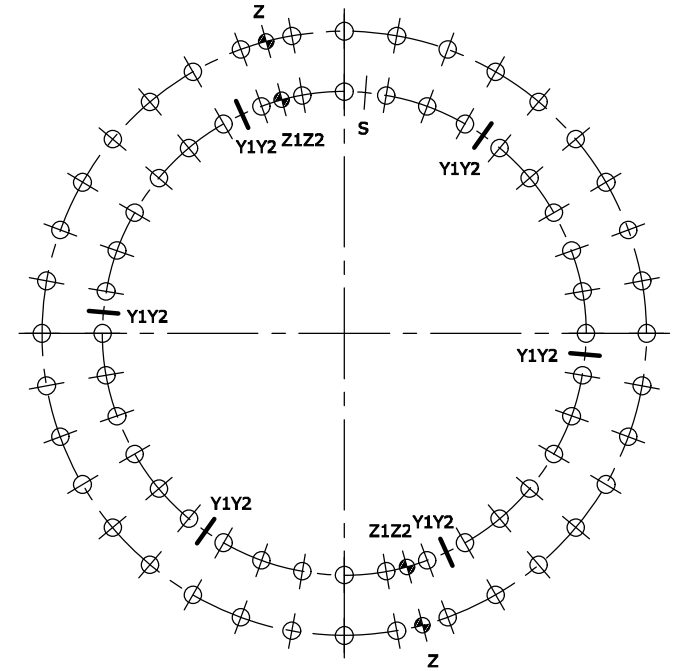
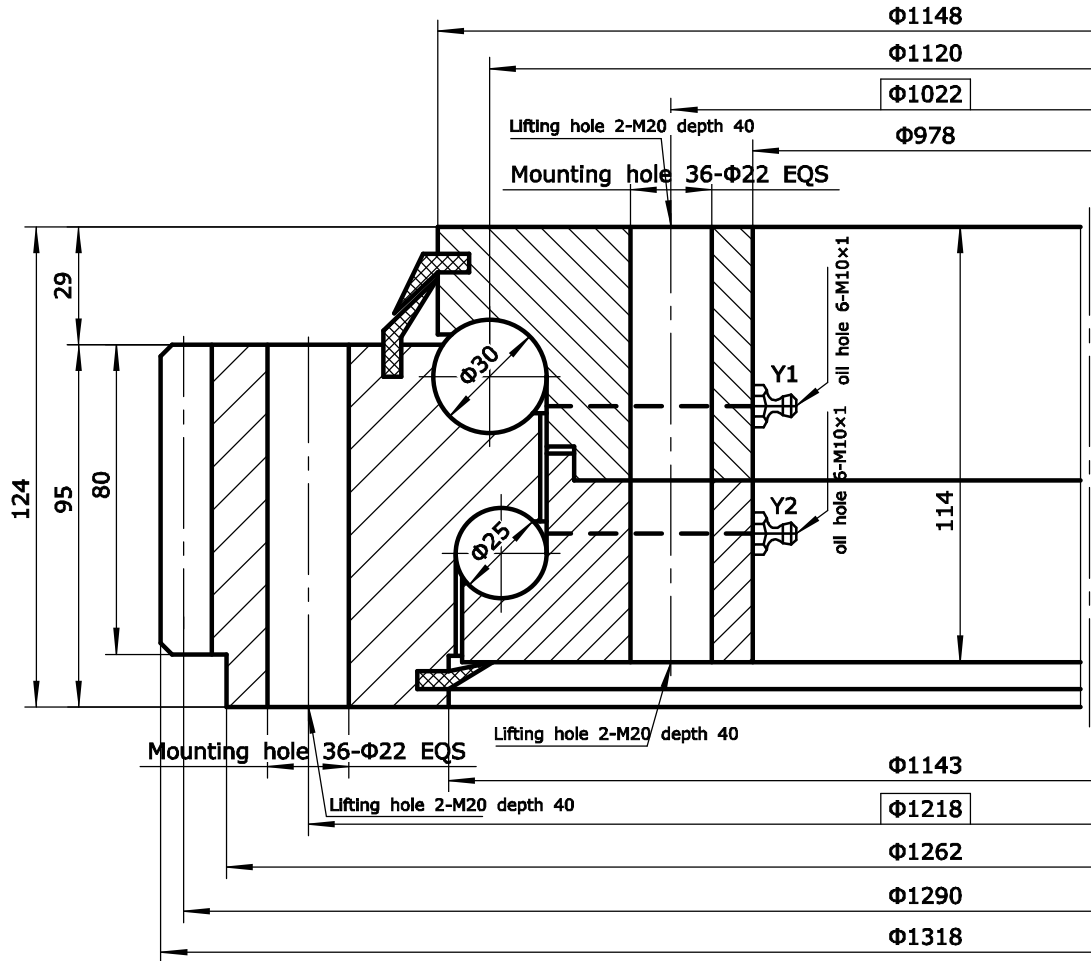


6.3

U.O.N



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model					
Module	m	10	Gear heat treatment requirements		Date	Approve		021.30.1120		Weight	340kg		
Teeth no	z	129	HRC		Qty	Size	Axial clearance	0.10~0.30		Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	36	Φ22	Radial clearance	0.20~0.90	Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x	+0.5			Outer ring mounting hole	36	Φ22	machine tolerances without notes					
Reduction coefficients	km	1.0			Oil hole	2×6	M10×1	≤200	≤500	≤710	≤1120		
Pitch diameter	d	1290						±0.30	±0.40	±0.50	±0.65		
								±1600	±2000	±2500	±3150		
								±0.80	±0.95	±1.10	±1.35		
								≤4000	≤5000				
								±1.65	±2.0				
					T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011				

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